Work Order ID 56989  Thursday, April 08, 2010 1:32:15 PM								D	PL	10	ATZ	Page 1		
Item ID: D4020-5  Revision ID:  Item Name: Mesh (350 Basket Long, Lid)		<b>  188</b>	Accept					s.	etup Sta	1 (##4)(#1 #1	11.   11.   11.   11.   11.   11.   11.   11.   11.   11.   11.   11.   11.   11.   11.   11.   11.   11.   11			
Start Date: Required Date: Reference:	3/16/2010 3/22/2010	Start Qty: 2.00 Req'd Qty: 2.00					ist Item II istomer:	D:		_	G.	. (18811181 8		
Approvals:	Process Pla	nn: MF		10-4-8	Tooling			te:		R	un Sta Sto			
Sequence ID/ Work Center II Draw Nbr		Operation Description			Set U Run	Jp/ Hours	Oraw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp	
D4020 100 Shear	A	FLOW WATER JET  Memo  1-Cut as pe	r Dwg D402		0.00	SA0 10-0	12					• • • • •		
QC Quality Control		QC5- Inspect part comp  Memo	leteness to s	tep on W/O	0.00	8 પ્ઠીવ્ય				(e)	)			× -
120 Packaging Packaging		Identify as per dwg & S  Memo	tock Location	on: WA	0.00	<b>A</b>	SADO	13		(a)				

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W/O:			WORK ORDER CHANGES								
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
								·			
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQA	<b>\</b> :	Date:			
Resolution:		solution:	Dispositio	_ QA: N/C C	losed:	Date:					
NCR:			WORK ORD	ER NON-CONFORMA	ANCE (NC	3)		****			
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section Action Description	on B	Verific		Approval	Approval		
		Section A	Chief Eng	Chief Eng	Date		on C	Chief Eng	QC Inspector		
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## Work Order ID 56989

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Item ID:

D4020-5

Accept'

Setup Start



**Revision ID:** 

Item Name:

Mesh (350 Basket Long, Lid)

**Start Date:** 

3/16/2010

Start Qty: 2.00

Required Date: 3/22/2010 Req'd Qty: 2.00

Operation

**Description** 



**Cust Item ID:** 

**Customer:** 

Draw

Number

Reference:

**Approvals:** 

Process Plan:

Date:

**Tooling:** 

Date:

Draw

Rev.

Run

Start

Stop

Stop



QC:

Date:

SPC (Y/N):

Date:

Plan

Code

Accept Qty

Reject Reject Number Qty

Stamp

Sequence ID/ Work Center ID

130

QC21- Final Inspection - Work Order Release

Run Hours

Set Up/

0.00

Memo

0.00

Quality Control

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W/O:			WC	ORK ORDER CHANG	ES			<u>.</u>		•
DATE	STEP	PRO	PROCEDURE CHANGE					Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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<del></del>										
Part No	•	PAR #:	Fault Cate	gory:	_ NCF	R: Yes N	lo <b>DQ</b>	A:	Date:	
			Disposition: Q							
NCR:			WORK ORD	ER NON-CONFORMA	ANCE	(NCR)		·		
DATE	STEP	Description of NC	Corrective Action Section				Verific	eation	Approval	Approval
———	JILF	Section A	Initial Chief Eng	Action Description  Chief Eng		Sign & Date	Section C		Chief Eng	QC Inspector

## **Picklist Print**

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Page 1

Work Order ID: 56989

D4020-5

Parent Item Name:

Mesh (350 Basket Long, Lid)

Comments:

Parent Item:

IPP RevA: new issue DD 09.11.26 verified by:EC

per dwg revA 10.03.15 verified by:EC

Start Date: 3/16/2010

Required Date: 3/22/2010

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name

Replacement Mfg/ Item ID Purch

Purchased

Bin Primary Item Location

No

Last Location

IPP Rev:B as

Route Seq ID

100

Unit of Measure sf

Remaining Qty on Hand 638.0234 30.2863

Qty To Pick

Date Issued

Status

M304EX0.75-16F

**Expanded Metal Flat SS** 

Qty

Issued

SAD 10-04-12

<u>Warehouse</u>		Loc Oty	Loc Code	
<b>Location</b>				
Main Warehouse				
MAT		638.0234		
111956		28		
112949	•	12		
113497		28		
113555		303.45		30,2863
113904		24.8892		
114212		241.6842		

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES											
DATE	STEP	PR	OCEDURE CH	IANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
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Part No:		PAR #:											
	R	esolution:	Disposition: Q			: N/C Clo							
NCR:			WORK OR	DER NON-CONFOR	RMANCE	(NCR)	)						
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Action Description Chief Eng	Section B	Sign & Date		cation ion C	Approval Chief Eng	Approval QC Inspector			
L				,		8							
							1						

D4020-5: 95.25 D4020-7: 56.00 D 21.75 # 51089 2.00 1.25 D4020-5 D4020-7 44.66 25.00 D4020-5 MESH (350 BASKET LONG, LID) (LOCAL SECTION MESH SHOWN FOR CLARITY) (9) D4020-7 MESH (350 BASKET SHORT, LID) (LOCAL SECTION MESH SHOWN FOR CLARITY) 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH 3/4-16F DART AEROSPACE LTD DESIGN AJS 2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A JPH HAWKESBURY, ONTARIO, CANADA DRAWN DRAWING NO. CHECKED REV. A D4020 MFG. APPR. SHEET 2 OF 4 6) IDENTIFICATION: N/A TITLE 7) WEIGHT -5: 0.80 lbs APPROX -7: 4.49 lbs APPROX APPROVED SCALE 350 BASKET MESH (BASE) NTS 8) LOCAL TRIM MAY BE NECESSARY TO CLEAR FASTENERS/STRUCTURE SEE NEXT ASSY FOR DETAILS 9) TOLERANCE ON XX.XX DIMENSIONS  $\pm\,0.06$ DE APPR. COPYRIGHT © 2010 BY DART AEROSPACE LTD
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DATE	STEP	PROC	EDURE CH	IANGE	Ву	Date	Qty	, Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No:		PAR #:	_ Fault Ca	tegory:	NCR: Yes	No DQ	A:	Date:	
Resolution:		esolution:	_ Disposit	ion:	QA: N/C C	osed:		Date: _	
NCR:		W	ORK OR	DER NON-CONFORMA	NCE (NC	3)			
DATE	STEP	Description of NC	1 14.1 1		ection B Verificati			Approval	Approval
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng	Sign and Date		ion C	Chief Eng	QC Inspector
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